

# AniClean R3

Highly alkaline, water based cleaner concentrate

## Properties

- Low emission
- 1-phase in the application
- extra for ultrasound procedures
- Economical due to long service life of the wash bath and use in aqueous dilution

## Application

AniClean R3 is a highly alkaline cleaning concentrate for the production of aqueous washing baths for closed cleaning processes in ultrasonic or spray applications. AniClean R3 is designed for the removal of printing inks from printing and anilox rollers. Particularly noteworthy is the 1-phase application concentration, which enables simple dosing and is essential for ultrasonic cleaning. In the application concentration, the wash bath is foam-free above 40 °C.

Instructions for use:

Cleaned surfaces should be rinsed with water. Evaporation and carry-over can reduce the wash bath. Resharpen with the cleaner concentrate and water at the starting concentration.

Suitable surfaces: Steel, stainless steel, ceramic, Teflon, HDPE, chrome (after consultation)

Unsuitable surfaces: Aluminium, galvanized components, non-ferrous metals, plastics

Area of application: Cleaning of printing and anilox rollers

For the removal of: even heavily cross-linked, dried printing inks (LM-based, UV, waterbased: after testing)

## Dosing

### Ultrasonic process; Closed Spray Method

Concentration	30 % – 50 %
Temperature	40 °C – 80 °C

## Technical data

Density (20°C)	pH-value
1,16 kg / l	12,5 ; 1 %

## Cleaning bath

Flashpoint	pH-value
> 95 °C (Pensky-Martens DIN EN 22719-A)	13 - 14

## Titration

The concentration of the cleaning agent can be determined regularly by titration (with hydrochloric acid 1 M). The corresponding work instructions (available at [cleaning@buefa.de](mailto:cleaning@buefa.de)) must be followed exactly. Depending on the method, different titration factors must be used to calculate the concentration:

Indicator method:

Titration factor: 5.367  
Consumption of hydrochloric acid (ml) x 5.367 = concentration in %

pH value method:  
Final pH value: 8.7  
Titration factor: 5.23  
Consumption of hydrochloric acid (ml) x 5.23 = concentration in %

### Notes

Store the product in its original container.  
Storage should be frost-proof, although the solidified products can be used again after thawing without any loss of quality.

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